



# INFLATABLE PAINT FOR PVC AND HYPALON SURFACES

This INFLATABLE PAINT is a single-component elastomer paint. It is suitable for use on neoprene, rubberised fabric, PVC and Hypalon. It has excellent flexibility and good adhesion. It also has very good resistance to the marine atmosphere, to immersion in fresh and salt water, and to ultraviolet radiation.

## PHYSICAL CHARACTERISTICS

Hardening mechanism: ..... Evaporation of the solvent  
Physical state: ..... Liquid  
Appearance: ..... Semi-gloss  
Odour: ..... Characteristic  
Dry extract: ..... 13% by volume  
Viscosity, NF4 at 20°C: ..... 90"  $\pm$  10"  
Flash point: .....  $\leq$  21°C  
Specific weight: ..... 1.00 kg/l  
Solubility: ..... Non-miscible in water at 20°C  
Thickness of film per coat: ..... 20 microns  
Total design thickness: ..... 40 microns  
Practical cover per coat: ..... 5 m<sup>2</sup>/l  
Number of coats: ..... 2

## PREPARATION OF THE SURFACE

Cleaning required to MEK before applying the first layer. De-grease and wash, then rinse with water. Careful sanding using a 150 grade abrasive is necessary (especially for boats other than PVC). Then wipe with a damp cloth to remove all traces of dust.

## APPLICATION

Carefully mix the product before application. Given the particular characteristics of this paint applied with a brush or spray using, if necessary, paint thinner tire up to 5% maximum volume for brush application and up to 20% for an application gun..  
Deflate the inflatable to 80% of the volume. Apply one coat diluted with thinner by 5-10 %. Inflate to 100 % of the volume to allow drying (6 h minimum). Deflate lightly to apply a second coat, and inflate again for drying (24 h)

## CHARACTERISTICS FOR USE

Application: ..... Brush  
Thinning: ..... 5 to 20% depending on the type of application (inflatable paint thinner)  
Application temperature: ..... + 5 to + 35°C

### Drying at 20°C:

Dustproof: ..... 30 minutes  
Dry to touch: ..... 6 hours  
Next coat: ..... 6 hours minimum  
Pliable: ..... 48 hours  
Contact with water: ..... 24 hours

## PACKING AND STORAGE

Packaging : ..... 250 cc and 750 cc  
Storage : ..... 1 year in closed container away from heat, cold and damp

## PRECAUTIONS FOR USE

Keep out of the reach of children.

If the product is applied in an enclosed space, adequate ventilation must be provided during drying. The product contains solvents which can form explosive mixtures in contact with the air, in the presence of fire, sparks or electrostatic charges. When using, wear gloves, goggles and protective clothing. Wash with soap and water after any accidental contact. Do not smoke during use.

## HEALTH AND SAFETY

See data sheet

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