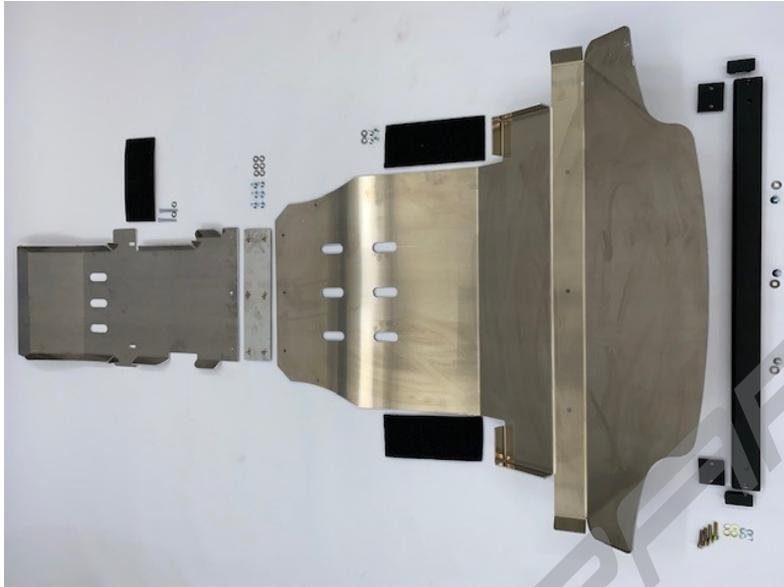
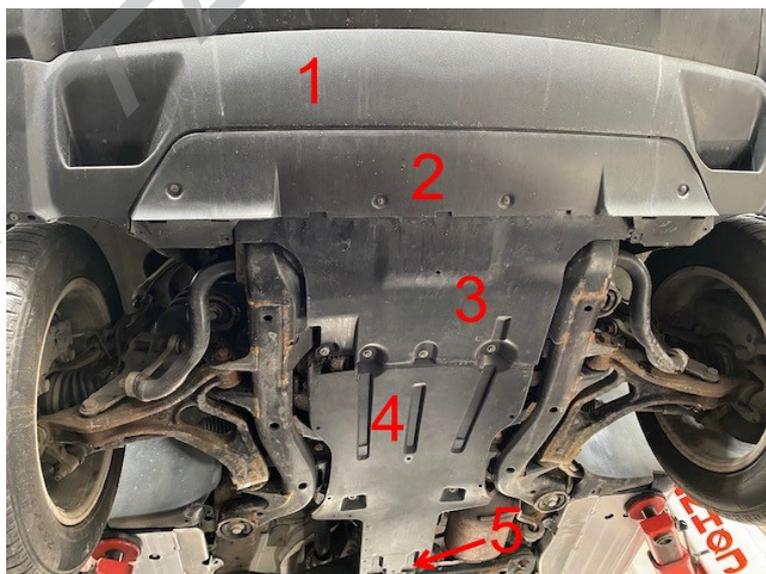


## Installation manual for engine and gearbox protection



### 1. Disassemble original engine/gearbox protection

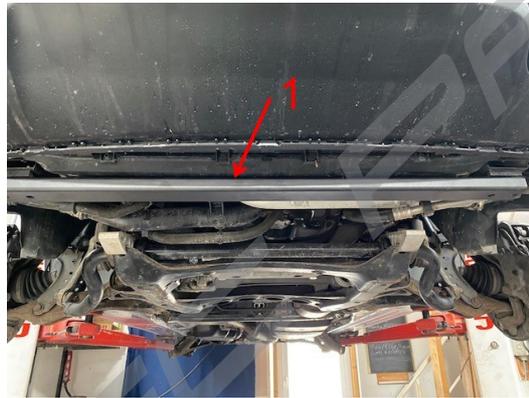
- (1) Frontspoiler
- (2) Frontlip
- (3) Engine protection
- (4) Gearbox protection
- (5) Gearbox protection mount



Following parts have to be removed:



## 2. Mount of the water cooler protection



- (1) Reinforced water cooler protection
- (2) Spacer
- (3) M8x30 screw with washer

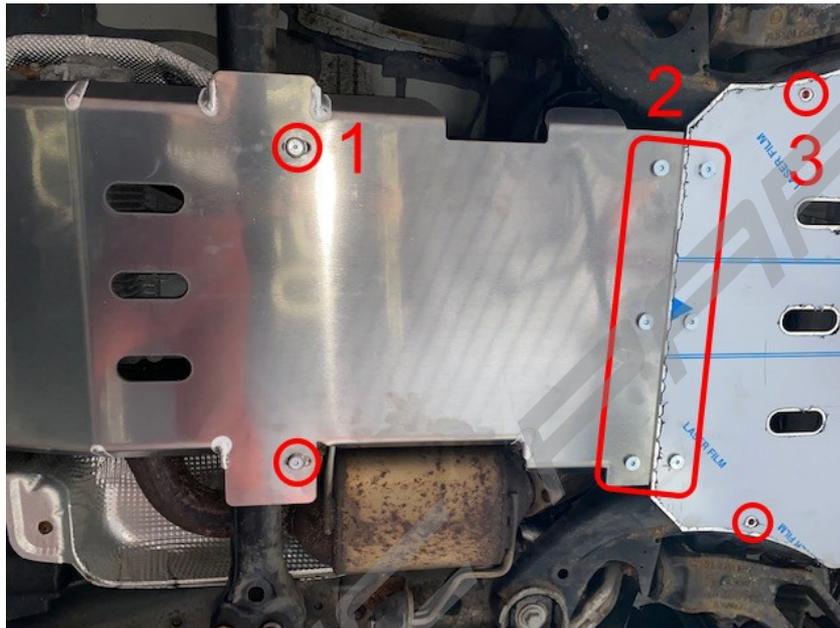


Important for the console ist the right position, please check that marked point shows in front.

## 3. Completely assemble and align the underprotection to the vehicle

Pay particular attention to the centering.

- (1) Adjust the gearbox protection, add distance piece left 30mm/right 15mm
- (2) Tighten screw
- (3) Position of the additional fastening points marking



- (4) Fix the front protection screw's



**Is the complete protection kit adjusted than check any position of touching points!**

Here some example points that are important to double check if the protection touch a water hose or other parts.

Then modify the section by cutting the aluminium material.



Adjust the possible touching exhaust clamp



Is the protection kit right adjust, please drill the hole with a first step drill (4 mm) hole for the retract nut.

Then put the protection plate off and drill the hole with the correct diameter.

Put the nut inside and assemble the protection kit, to avoid any noises please use the rubber between protection plate and frontaxel carrier and also at the gearbox carrier.



**Finished mounted kit:**



### Partslist:

9 x screw M10 x 25 hexagon socket with countersunk head

9 x shim M10

2 x screw M8 x 30 hexagon socket with countersunk head

2 x shim M8

3 x rubber

1 x front bracket

2 x distance spacer plastic

1 x distance spacer 15 mm

1 x distance spacer 30 mm

4 x screw M8 x 30 hexagon socket

4 x washer M8

4 x spring washer M8