

## ■ Cura Profile | da Vinci nano series

Printer			
Printer Settings		Printhead Settings	
X (Width)	120 mm	X min	10 mm
Y (Depth)	120 mm	Y min	10 mm
Z (Height)	120 mm	X max	10 mm
Build plate shape	Rectangular	Y max	10 mm
Origin at center	disable	Gantry height	100 mm
Heated bed	disable	Number of extruders	1
Heated build volume	disable		
G-code flavor	Marlin		

Extruder 1	
Nozzle size	0.4 mm
Compatible material diameter	1.75 mm
Nozzle offset X	0 mm
Nozzle offset Y	0 mm
Cooling Fan Number	0

Start G-code	End G-code
G28 ;Home M120 G1 Z15.0 F6000 ;Move the platform down 15mm ;Prime the extruder G92 E0 G1 F200 E3 G92 E0	M104 S0 M140 S0 ;Retract the filament G92 E1 G1 E-1 F300 G28 X0 Y0 M84 M121

## ■ Cura Profile | da Vinci mini series

Printer			
Printer Settings		Printhead Settings	
X (Width)	150 mm	X min	10 mm
Y (Depth)	150 mm	Y min	10 mm
Z (Height)	150 mm	X max	10 mm
Build plate shape	Rectangular	Y max	10 mm
Origin at center	disable	Gantry height	100 mm
Heated bed	disable	Number of extruders	1
Heated build volume	disable		
G-code flavor	Marlin		

Extruder 1	
Nozzle size	0.4 mm
Compatible material diameter	1.75 mm
Nozzle offset X	0 mm
Nozzle offset Y	0 mm
Cooling Fan Number	0

## ■ Cura Profile | da Vinci Jr. series (except for da Vinci Jr. 1.0 A Pro)

Printer			
Printer Settings		Printhead Settings	
X (Width)	150 mm	X min	10 mm
Y (Depth)	150 mm	Y min	10 mm
Z (Height)	150 mm	X max	10 mm
Build plate shape	Rectangular	Y max	10 mm
Origin at center	disable	Gantry height	100 mm
Heated bed	disable	Number of extruders	1
Heated build volume	disable		
G-code flavor	Marlin		

Extruder 1	
Nozzle size	0.4 mm
Compatible material diameter	1.75 mm
Nozzle offset X	0 mm
Nozzle offset Y	0 mm
Cooling Fan Number	0

### da Vinci Jr. 1.0 A Pro

Printer			
Printer Settings		Printhead Settings	
X (Width)	175 mm	X min	10 mm
Y (Depth)	175 mm	Y min	10 mm
Z (Height)	175 mm	X max	10 mm
Build plate shape	Rectangular	Y max	10 mm
Origin at center	disable	Gantry height	100 mm
Heated bed	disable	Number of extruders	1
Heated build volume	disable		
G-code flavor	Marlin		

Extruder 1	
Nozzle size	0.4 mm
Compatible material diameter	1.75 mm
Nozzle offset X	0 mm
Nozzle offset Y	0 mm
Cooling Fan Number	0